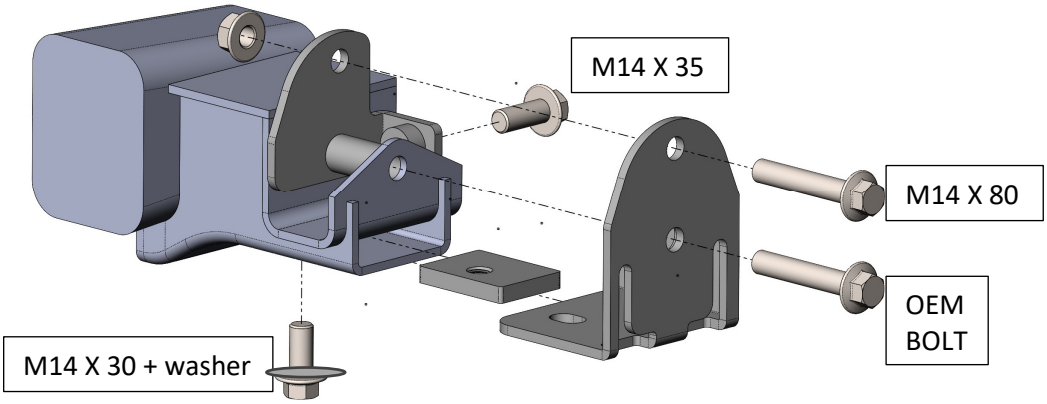
Fitment	Part Number
Toyota Tacoma 4th Gen	WA59-654

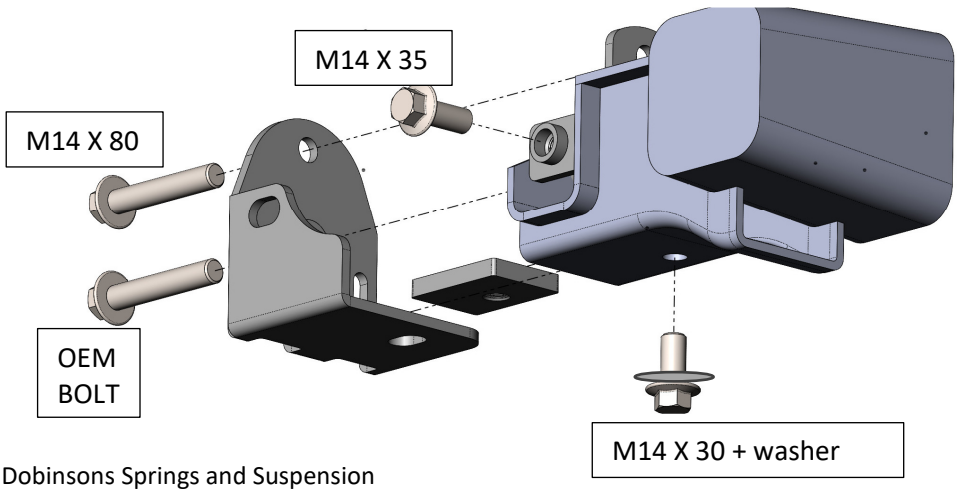
Install Instructions

NOTE – Installation is always recommended by a competent technician.

This bracket is designed to raise the rear panhard rod axle mount by 50mm

1. Park the vehicle on a secure surface, secure the parking brake.
2. Its easiest to remove the rear right hand wheel to allow access to the mount. Support the axle with a stand
3. Loosen the bolt on the chassis end of panhard rod mount
4. Remove the bolt from the axle end of the panhard rod and push the panhard rod up out of the way and cable tie up out of the way
5. Install the supplied bracket as per the diagrams below putting high strength Loctite on all bolts
   A). M14 x 30mm bolt in the bottom with WASHER under bolt head, captive nut plate on the inside of mount
   B). OEM bolt through the main bracket, the support bracket sleeve and into the original axle threaded hole
   C). M14 x 35mm bolt through the outer-side bracket hole into the threaded nut of the support bracket





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6. With all bolts in place tighten them all up just snug to position the bracket correctly, then completely tighten all bolts
7. Install the panhard rod back into the new mount and loosely fit the M14 x 80mm bolt and nut supplied with high strength Loctite
8. Tighten the upper and lower panhard rod mounting bolts (ensuring vehicle is at ride height when tightening)
9. Recheck all fasteners after 500klms

